

# Purchase Order Receipt Listing

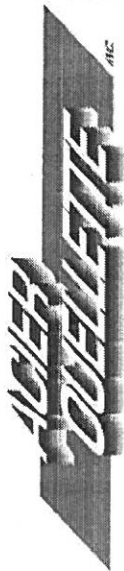
Monday, May 15, 2017 1:25:36 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO36208 Receipt Dates from 5/9/2017 to 5/9/2017 All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
<b>Vendor ID/Vendor Name</b> VC-CAM002 Acier Ouellette Inc.											
PO36208	1	No	M303R0.500 497 f 303 Round Bar 0.500" f m137513		5/11/2017 24.0000	5/9/2017 PLOU01	24.0000 ✓	\$1.88 \$45.22	0.0000 0.0000	0 0	\$45.22
	2	No	M303R0.750 f 303 Round Bar 0.750 f m137513		5/15/2017 12.0000 5/11/2017 24.0000	5/9/2017 PLOU01 5/9/2017 PLOU01	12.0000 ✓ 24.0000 ✓	\$1.88 \$22.61 \$3.86 \$92.61	0.0000 0.0000 0.0000 0.0000	0 0 0 0	\$22.61 \$92.61
	5	No	M304S20GA sf 304/316.040 Sheet m137513		5/11/2017 64.0000	5/9/2017 PLOU01	64.0000 ✓	\$2.86 \$183.11	0.0000 0.0000	0 0	\$183.11
	6	No	M6061T6B0.750X01. f 500 6061-T6 Bar .750 X 1.50 m137513		5/11/2017 20.0000	5/9/2017 PLOU01	20.0000 ✓	\$2.53 \$50.59	0.0000 0.0000	0 0	\$50.59
	7	No	M6061T6B1.500X02. f 500 6061-T6 Bar 1.50 x 2.50 m137513		5/11/2017 12.0000	5/9/2017 PLOU01	12.0000 ✓	\$9.67 \$116.09	0.0000 0.0000	0 0	\$116.09
	8	No	M6061T6R0.750 f 451 6061-T6 Round Bar .750" m137513		5/11/2017 20.0000	5/9/2017 PLOU01	20.0000 ✓	\$1.11 \$22.20	0.0000 0.0000	0 0	\$22.20
	9	No	M6061T6R1.500 f 6061-T6 Round Bar 1.50 m137513		5/11/2017 20.0000	5/9/2017 PLOU01	20.0000 ✓	\$3.83 \$76.57	0.0000 0.0000	0 0	\$76.57

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Rev Date/ Rev Emp	Rev Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name VC-CAM002 Acier Ouellette Inc.											
PO36208	10		M6061T6S.063 sf	sf	5/11/2017	5/9/2017	160.0000	\$2.28	0.0000	0	\$365.06
CAD	No		6061-T6 .063 Sheet m137513	sf	160.0000	PLOU01		\$365.06	0.0000	0	
	11		M6061T6S.080 sf	sf	5/11/2017	5/9/2017	192.0000	\$3.77	0.0000	0	\$723.15
	No		6061-T6 .080 Sheet m137513	sf	192.0000	PLOU01		\$723.15	0.0000	0	
	13		71401-45		5/11/2017	5/9/2017	1.0000	\$0.00	0.0000	0	\$0.00
	No		PROCUREMENT QUALITY CLAUSES m137513		1.0000	PLOU01		\$0.00	0.0000	0	
Total Received Quantity:											
Total Qty to Inspect (PO U/M):											
Total Reject Quantity:											
Total Receipt Value:											
Total Balance Due Quantity:											
549.0000											
0.0000											
0.0000											
\$1,697.20											
0.0000											



# ACIER OUELLETTE INC.

935, Boul. du Havre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

## Order - Sales

Copy CO00028768

Customer N° CLI0001056

Date 2017/05/05

Delivery date 2017/05/09

Your order N° 36208

Processed by Josianne Bourdon

Salesman

Carrier OUELLETTE VALLEYFIELD

Credit Terme NET 30

### Billed to

DART AEROSPACE LTD  
1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

### Shipped to

DART AEROSPACE LTD  
, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

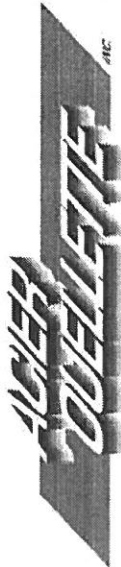
Delivery Route 5

Page 1

Product Description	Weight	Qty	U/M	PCS NB		Internal Use Only		
				CMD	EXP	B/O	IN	I S C OUT
1 ROUND SS 1/2 303 (12R) RSS-12303-12 2 X 12' R/L HEAT: 428258 pour 2 pièces 5726	24.01	24.00	PL_\$CLB	3.00				
2 ROUND SS 3/4 303 (12R) RSS-34303-12 2 X 12' R/L HEAT: W483 5760	36.05	24.00	PL_\$CLB	2.00				
3 PLAT SS304 1/2 X 12 PLI 1 X 12' R/L HEAT: NS000000022		1.00	UN_\$UN	1.00				
4 FLAT SS 1/2 X 2 1/2 SS304 (12R) FSS-12212-12 1 X 12' R/L HEAT: NS00001700		1.00	UN_\$UN	1.00				

NIR : R-109516-6

Next Page...



## ACIER OUELLETTE INC.

935, Boul. du Havre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

## Order - Sales

Copy CO00028768

Customer N° CLI0001056

Date 2017/05/05

Delivery date 2017/05/09

Your order N° 36208

Processed by Josianne Bourdon

Salesman

Carrier OUELLETTE VALLEYFIELD

Credit Terme NET 30

Page 2

### Billed to

DART AEROSPACE LTD  
1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

### Shipped to

DART AEROSPACE LTD  
, Ontario,  
Att : CHANTAL LAVOIE Tél.: 613-632-5200

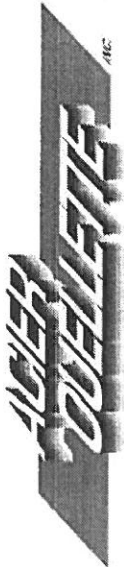
Delivery Route 5

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only		
				CMD	EXP	B/O	IN	I	S C
5 SHEET SS 20G SS304-2B (4 X 8) FESS-20G483042B 3430 2 X 4' X 8' HEAT: 222X	100.48	64.00	PI2_SCLB	2.00					
6 FLAT ALU 3/4 X 1 1/2 6061-T6 (20) FAL-34112-20 2583 1 X 20' HEAT: 64538	27.00	20.00	PI_SCLB	1.00					
7 FLAT ALU 1 1/2 X 2 1/2 6061-T6 (12) FAL-112212-12 2438 1 X 12' HEAT: 201620153	52.87	12.00	PI_SCLB	1.00					
8 ROUND ALU 3/4 6061-T6 (20) RAL-34-20 5156 1 X 20' HEAT: 66561	10.46	20.00	PI_SCLB	1.00					

NIR : R-109516-6

Next Page...





# ACIER OUELLETTE INC.

935, Boul. du Hâvre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

## Order - Sales

CO00028768

Copy

### Billed to

DART AEROSPACE LTD  
1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

### Shipped to

DART AEROSPACE LTD  
, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Customer N° CL10001056

Date 2017/05/05

Delivery date 2017/05/09

Your order N° 36208

Processed by Josianne Bourdon

Salesman

Carrier OUELLETTE VALLEYFIELD

Credit Terme NET 30

Page 3

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only		
				CMD	EXP	B/O	IN	I	S C
9 ROUND ALU 1 1/2 6061-T6 (20) RAL-112-20 5118 1 X 20' HEAT 65124	41.52	20.00	PI2_SCLB	1.00					
10 ALU SHEET .064 (14G) 6061-T6 (4 X 8) FEAL-064486061 3175 5 X 4' X 8' HEAT 766635	144.16	160.00	PI2_SCLB	5.00					
11 ALU SHEET .081 (12G) 6061-T6 (4 X 12) FEAL-0814126061 3195 4 X 4' X 12' HEAT 8427997	219.07	192.00	PI2_SCLB	4.00					
TRANSFERT ST-JEROME 08-05				0.00					
SURCHARGE ENERGETIQUE			\$	0.00					
FRAIS_ENERGETIQUE									

Total Weight (LBS) : 655.62

NIR : R-109516-6

### Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc." until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :

Verified By :

Delivered By :

Time

Customer's Signature

Y

M

D

Total (\$CAD)

4 025.61

Deposit

0.00

Balance

4 025.61



## ACIER OUELLETTE INC.

935, Boul. du Hâvre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
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## Order - Sales

Copy

CO00028768

Customer N°

CL10001056

Date

2017/05/05

Delivery date

2017/05/09

Your order N°

36208

Processed by

Josianne Bourdon

Salesman

OUELLETTE VALLEYFIELD

Carrier

NET 30

Credit Terme

Page

3

### Billed to

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1270, ABERDEEN ST.  
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### Shipped to

DART AEROSPACE LTD  
, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only		
				CMD	EXP	B/O	IN	I	S C
9 ROUND ALU 1 1/2 6061-T6 (20) RAL-112-20 5118 1 X 20' HEAT: 65124	41.52	20.00	PI1_SCLB	1.00					OUT
10 ALU SHEET .064 (14G) 6061-T6 (4 X 8) FEAL-064486061 3175 5 X 4' X 8' HEAT: 615 098 7001	144.16	160.00	PI2_SCLB	5.00					
11 ALU SHEET .081 (12G) 6061-T6 (4 X 12) FEAL-0814126061 3195 4 X 4' X 12' HEAT: RA27997	219.07	192.00	PI2_SCLB	4.00					
TRANSFERT ST-JEROME 08-05				0.00					
SURCHARGE ENERGETIQUE			\$	0.00					
FRAIS_ENERGETIQUE									

Total Weight (LBS) : 655.62

NIR : R-109516-6

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Total (\$CAD)  
Deposit 4 025.61  
Balance 0.00  
4 025.61

Prepared By :	Verified By :	Delivered By :	Time	Customer's Signature	Y	M	D
---------------	---------------	----------------	------	----------------------	---	---	---



47850  
 JP.

## CERTIFICATO DI COLLAUDO - ABNAHMEPRUEFZEUGNIS - INSPECTION CERTIFICATE - CERTIFICAT DE RECEPTION

In conformità a: EN 10204 (2004), 3.1  
 Inspection certificate

Certificato nr. MEST871667 / 2016 /  
 Inspection certificate

Cliente / Besteller/Purchaser/Client  
**VALBRUNA CANADA LTD**  
 6724 HOLLGATE CRESCENT  
 L5T 5Z1 - MILTON, ONT L5T 5Z1 - CA

Stato di fornitura  
 Lieferzustand  
 Delivery state  
 État de livraison

Hot rolled - Annealed Cold Drawn

Produttore  
 Hersteller/Hersteller/Manufacturer

**STABILIMENTO DI BOLZANO**

Ordine nr. 604005743 Stock - Canada  
 Bestell- / Auftragsnummer  
 Commande

Tipo di Elaborazione E+A00  
 Erzeugnisbezeichnung  
 Making process  
 Mode de fabrication

Marchio di Fabbrica  
 Zeichen des Lieferanten  
 Trade mark  
 Marque de l'usine productrice



Conferma ordine nr. E116004066  
 Werkzeuge/Confirmation

Qualità  
 Qualitätsbezeichnung

303HS

Posizione del Collaudatore  
 Position des Inspecteurs  
 Inspection position

MR

Avviso di Spedizione: D-BZ16003438  
 Lieferungsanweisung

Marca  
 Markenbezeichnung  
 Brand/Trade mark

MV1882HS MAXIVAL

Punzonatura: 303HS  
 Brandmarken  
 Marking  
 Marque

### SPECIFICHE:

Anforderungen/Requirements/Exigences

Note

Anforderungen/Requirements/Exigences

VSI 0 303 HS A,CF  
 AISI 303  
 AMS 5640 U S30300 A  
 AMS 5640 U TYPE1 A  
 ASME SA320 2013 BAF (0)  
 ASTM A314 2008 S30300  
 ASTM A320 2015A BAF (1)  
 ASTM A370 2014  
 ASTM A562 2012 S30300 A  
 MIL-S-882 B1 303  
 QQ-S-764 B2 303 A

(DISCRETE PT A 2013 EDITION Chemical analysis only)

(Physical analysis only)

### Tolleranza ASTM A484-15 TABLE 7

Pos. nr. Pos. in Plan n. No. de position	Objetto Objekt Product description Description du produit	Dimensione - h Dimensions Dimensions	Lunghezza - l Length Longueur	Colore Color Couleur	Pezzi Quantity Quantité	Peso - f Weight Poids	Volume Volume Volume
0010	Round	0,5000	145/ 145	428258		2,180	528104840

### TEST ALLO STATO DI FORNITURA

Test on delivery condition / Prüfung auf Lieferzustand / Test à l'état de livraison / Prueba sobre el material así como entregado

TEST	Procedura / Procedure Spezifikation La. Norm. Euro Other Norm. Code Other Norm. Code Long. short. code	°F	Spesifikasi Spezifikation La. Norm. Euro Other Norm. Code Other Norm. Code Long. short. code	Spesifikasi Spezifikation La. Norm. Euro Other Norm. Code Other Norm. Code Long. short. code	Resistenza Zugfestigkeit Tensile strength Tensile strength Tensile strength Tensile strength	Allungamento Zugdehnung Elongation Elongation Elongation Elongation	Sollecitazione Zugbelastung Tensile stress Tensile stress Tensile stress Tensile stress	Resistenza Zugfestigkeit Tensile strength Tensile strength Tensile strength Tensile strength	Durezza Härte Hardness Hardness Hardness Hardness
			Spesifikasi Spezifikation La. Norm. Euro Other Norm. Code Other Norm. Code Long. short. code	Spesifikasi Spezifikation La. Norm. Euro Other Norm. Code Other Norm. Code Long. short. code	Resistenza Zugfestigkeit Tensile strength Tensile strength Tensile strength Tensile strength	Allungamento Zugdehnung Elongation Elongation Elongation Elongation	Sollecitazione Zugbelastung Tensile stress Tensile stress Tensile stress Tensile stress	Resistenza Zugfestigkeit Tensile strength Tensile strength Tensile strength Tensile strength	Durezza Härte Hardness Hardness Hardness Hardness
	Valori richiesti Required values Required values Required values Required values Required values	min max							
A	8.75	68	L	93	115	24	49		140 255 242

### TEST ALLO STATO DI FORNITURA

Test on delivery condition / Prüfung auf Lieferzustand / Test à l'état de livraison / Prueba sobre el material así como entregado

TEST	min	max
A Grain size for ASTM E112		6

Mechanical properties according to ASTM A370.

### Analisi chimica

Chemical analysis / Chemische Analyse / Analyse chimique

Chemical analysis / Chemische Analyse / Analyse chimique	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	Zr %
428258	0,041	0,34	1,80	17,16	0,47	0,58	8,20	0,121	0,029	0,33	0,0040

Bolzano, 19/05/16

BOLZANO

(Mod. VCE7)

Il collaudatore di stabilimento / der Werkstatteinrichter / Works inspector / L'agent d'usine

M. Rizzotto

Pagina - 1 di 2



## CERTIFICATO DI COLLAUDO - ABNAHMEPRUEFZEUGNIS - INSPECTION CERTIFICATE - CERTIFICAT DE RECEPTION

In conformità a: **EN 10204 (2004), 3.1**

Not according to EN 10204

Certificato nr. **MEST871667 / 2016 /**

Not according to EN 10204

**Cliente / Customer / Purchaser / Client**  
**VALBRUNA CANADA LTD**  
**8724 HOLGATE CRESCENT**  
**L5T 5Z1 - MILTON, ONT L5T 5Z1 - CA**

**Stato di fornitura**  
Lieferzustand  
Delivery state  
État de livraison

**Hot rolled - Annealed Cold Drawn**

**Produttore**

Hersteller / Manufacturer / Producteur

**STABILIMENTO DI BOLZANO**

**Ordine nr. 604005743 Stock - Canada**

Bestell  
Your order  
Commande

**Tipo di Elaborazione: E-AOD**

Erzeugnisbezeichnung  
Making process  
Mode d'élaboration

**Marchi di Fabbrica**

Zeichen des Herstellers  
Trade marks  
Signes de l'usine productrice



**Conferma ordine nr. EI16004066**

Warenkunde bestätigen

**Qualità**

Qualitätsbezeichnung

**303HS**

**Funzione del Collaudatore**

Stempel des Verwärtungsbereiches  
Inspector's stamp/signature for acceptance

**MR**

**Avviso di Spedizione: D-BZ16003438**

Lieferungsbefehl / Shipping notice

**Material**

Materialbezeichnung  
Material Number

**MV18BZHS MAXIVAL**

**Punzonatura 303HS**

Markierung  
Marking  
Markierung

Produced without class I-II Ozone depleting substances.  
Solution heat treated free from continuous carbide network.  
Micro and macro etch test: OK  
Reduction ratio = 176,7 : 1  
Annealing temperature: 1960° F for 2.5h/water.  
Material is DFARS Compliant

Sono state controllate tutte le condizioni richieste  
Die gestellten Anforderungen sind in Anlage erfüllt  
The material has been examined in accordance with the requirements  
Le matériel a été soumis conformément aux exigences

Controllo anti-miscelazione: OK  
Vermischungsprüfung: Gemisch ist nicht durchgesetzt  
Antimixing testing performed: OK  
Controllo anti-miscelazione: OK

Controllo wave o dimensionale: soddisfa le esigenze  
Wellenprüfung und Abmessung: ohne Beanstandung  
Visual inspection and dimensional control satisfactory  
Contrôle visuel et dimensionnel: satisfaisant

Made and manufactured in Italy

No welding or weld repair

Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.

**QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER ACCORDING TO ISO 9001 : 2008, ISO/TS 16949 : 2009, AS 9100C**

The Quality Management System is Certified acc. Pressure Equipment Directive '97/23/EC' Annex 1, s. 4.3 by TÜV and LLOYD'S  
Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.  
Maxival and/or Valplus grades/products are manufactured with special techniques to control composition, distribution, size and shape of non-metallic inclusions for improved machinability.  
The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is primarily intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

**Bolzano, 19/05/16**

CDL006

(Mod. MCE2)

Il collaudatore in abito bianco / der Verwärtungsbereich / Verwärtungsbereich / Verwärtungsbereich / Verwärtungsbereich

**M. Rizzotto**

Pagina - 2 di 2



# METALLURGICAL TEST REPORT

North American Stainless Canada Inc.  
740 Imperial Road North  
Guelph, ON N1K1Z3  
Canada

740 Imperial Road North  
Certificate: 107119 5

Customer: 007035 510

Your Order: 770967

NAS Order: PN 0056401 02

Date: 10/23/2015 Page: 1  
Steel: 303  
Finish: CD  
Corrosion:

## PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw  
ASTM A582/12 EN 10204 3.1, ASTM A484/11  
AMS-5640 TYPE 1, QQ3-764B CONDITION A  
SOLUTION ANNEAL TEMP 1900F MIN

## REMARKS:

COMPLIES W/REQUIREMENTS OF DPM 252.225-7009 EU DIRECTIVE  
2011/65/EU, ROHS, EAF+AD+CC, NO WELD REPAIR, REWELD AND NEG  
IN USA, FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	SPID # Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
------------	-----------------	------	--------	--------	------	--------	----------------

BR4444 0		.7500	1.131	144.00	2	1	71462845
----------	--	-------	-------	--------	---	---	----------

## CHEMICAL ANALYSIS

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Lab Accreditation Bureau, ISO/IEC 17025, Certificate# 12323  
Chemical Analysis per ASTM A751/08

HEAT	CM	C %	CO %	CR %	CU %	NI %	MO %	N %	NI %	P %
------	----	-----	------	------	------	------	------	-----	------	-----

W4B3	US	.0473	.1185	17.2830	.3305	1.7360	.2720	.0532	0.3575	.0310
------	----	-------	-------	---------	-------	--------	-------	-------	--------	-------

S %	SI %
-----	------

.3495	.4945
-------	-------

## MECHANICAL PROPERTIES

Product Id	1 d	HB	2YS	UTS	RA	SLG
------------	-----	----	-----	-----	----	-----

	0.1	No.	KSI	KSI	%	% 4D
--	-----	-----	-----	-----	---	------

2H4444 0	R L	222.0	82.69	102.54	34.29	23.26
----------	-----	-------	-------	--------	-------	-------

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical  
Dept. Mgr.

ABHIJIT BHAVE - 10/23/2015



North American Stainless Canada Inc.  
740 Imperial Road North  
Guelph, ON N1K1Z3  
Canada

## METALLURGICAL TEST REPORT

6870 Highway 42 East  
Chert, KY 41045-9615  
(502) 347-6000

Certificate: 245735 1

Customer: 007035 501

Date: 12/12/2016 Page: 1

Steel: 304

Finish: 2B

Your Order: 785809

NAS Order: PN 0072898 04

Corrosion: ASTM A262/15 A.180B-and-OK

### PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED; UNS 30400  
ASTM A240/15B, A480/15, A666/15, ASME SA240/15, SA480/15, SA666/15  
SHEET ONLY OR FOLIOATING ASTM: A276/16, A479/16, A484/15, A312/16  
CHEM ONLY OR FOLIOATING ASTM: SA312/13, SA479/13  
AMS 5513T XERK; MIL-B-5059D AMEND 3 (X CROWN KEYS)  
NACE MR0175/ISO 15156-3:2009 A, MR0103/07/008766D-A X MAG PERM  
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

### REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.  
EN 10204:2004 3.1; ROHS 1 & 2 Compliant  
Material is Free of Radioactive Contamination  
Steel Making Process: EAF, ROD, & Cont. Casting  
Product Mfg. by a Quality Mfg. Sys. in Conf. w/ISO 9001  
\*Killed & Manufactured in the USA; Mat'l is DPMs Compliant

Product ID	Coil #	Skid #	Thickness	Width	Weight	Length	Mark	Pieces	Commodity Code
04222X A	04222X A		.0360	48.0000	15.850	COIL	14	1	74357403

### CHEMICAL ANALYSIS

CM(Country of Melt) ES(Span) US(United States) ZA(South Africa) JP(Japan)

Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L2323  
Chemical Analysis per ASTM A751/14a

Element	CM	C %	CR %	CU %	NI %	MO %	N %	NT %	P %	S %
222X	US	.0637	18.0080	.3555	1.7640	.2635	.0695	8.0280	.0305	.0010

BT %

.2475

### MECHANICAL PROPERTIES

Product ID#	Coil #	1/4 0.1 in	UTS KSI	20C 2% YS KSI	20C ELONG % 2"	Hard HB	Tall Hard	Grain No.
04222X A	04222X A	FT	103.42	56.92	47.45	89.50	89.00	10.00

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical  
Dept. Mgr.

KRIS LARK

12/12/2016

ACTIER OUELLETTE INC P.O. - AC3886

S.O. - 388868

#3450

TEST 2017 70 00 100

47574



66821 FAL 3411

## Test de dureté Rockwell Rockwell Hardness Test

Client / Customer : LES ACIERS TRANSBEC (1997) LTEE.

Adresse / Address : 4054 BOUL. LE CORBUSIER # 201  
LAVAL, QC  
H7L5R2

# commande Sapa / Sapa order # : 5110255

# bon de commande / Purchase order # : OU-44748

# de matrice / Die # : MS 16477

Description : 1 1/2" X 3/4" FLAT BAR

Alliage & trempage / Alloy & temper : 6061 T6 Longueur / Length : 6097 mm

# Contrôle / Control # : 56857-1

# Coulée / Cast # : 64538

Dureté Rockwell E / Min. requis / Max. permis /  
Rockwell E hardness : 96 HRE Min. required : 88 HRE Max. permitted : 100 HRE

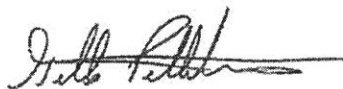
Composition chimique typique / Typical chemical composition :

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6063	0,28 - 0,60	0,13 - 0,25	0,10 Max	0,10 Max	0,35 - 0,73	0,10 Max	0,05 Max	0,05 Max
6005	0,68 - 0,72	0,15 - 0,27	0,04 - 0,08	0,06 - 0,08	0,48 - 0,52	0,03 Max	0,05 Max	0,03 Max
6005A	0,65 - 0,75	0,15 - 0,27	0,15 Max	0,20 - 0,30	0,45 - 0,55	0,10 Max	0,05 Max	0,05 Max
6061	0,50 - 0,76	0,13 - 0,29	0,15 - 0,28	0,10 Max	0,80 - 1,00	0,04 - 0,14	0,08 Max	0,05 Max
6351	0,7 - 1,3	0,5 Max	0,10 Max	0,40 - 0,80	0,40 - 0,80	---	0,50 Max	0,20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-14 excepté pour la section 8.2 (nombre de spécimen) .

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen) .

Sincèrement vôtre, date : 2015-11-19  
Yours truly,



Gilles Pelletier  
Technicien de la qualité  
Quality technician



# Service Center Metals

5850 Quality Way  
Prince George, VA 23875

## CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS



OUR ORDER NUMBER	ITEM
278833	1

MANIFEST NUMBER	314705	DIE NUMBER	MRB0657	DATE OF SHIPMENT	11/22/2016
CUSTOMER PO	C73639	ALLOY/TEMPER	6061-T6511	SALES PERSON	D. Schroeder (Canada)
CUSTOMER PART NUMBER	V836661	DESCRIPTION	SCRB 1.500X2.500		
Quantity Certified	1,710 lbs	32 pcs			

CERTIFICATION	ASTM-B221-14 No Stencil
SPECIFICATION	AMS-QQA-200/8 Rev-A

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. This product is RoHS-2, REACH, and DFARS compliant.

### Mechanical Properties

Mechanical Properties		Test Date	Ultimate Tensile Strength (KSI)		Yield Strength (KSI)		Percent Elongation	
Tests	Lot No.		min	max	min	max	min	max
5	201619859	11/15/16	46.90	49.70	43.20	46.80	15.60	18.60
3	201620153	11/18/16	50.50	53.80	46.10	50.30	15.90	16.30

Rel 8/10/13-0114

### Chemical Composition for Aluminum Alloy 6061

Cast #	Lot No.	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Others	Total	Melt Source:
11091602	201620153	6061	0.74	0.35	0.32	0.09	0.91	0.09	0.06	0.02	97.42	0.05	0.15		United States of America
1K161101B	201620153	6061	0.76	0.38	0.34	0.10	0.88	0.10	0.03	0.03	97.38	0.05	0.15		United States of America

SCM products are melted and extruded in the USA

Calvin J. Wiggins, Director of Quality & Technical Services

Rev 3/2016

Print Date: 11/22/2016



69313

KAL 34

46124

## Test de dureté Rockwell Rockwell Hardness Test

Client / Customer : LES ACIERS TRANSSEC (1997) LTEE.

Adresse / Address : 4054 BOUL. LE CORBUSIER, #201  
LAVAL, QC  
H7L5R2

# commande Sapa / Sapa order # : 6050261

# bon de commande / Purchase order # : OU-46056

# de matrice / Die # : MS 9909 Description : 3/4" ROD

Alliage & trempage / Alloy & temper : 6061 T4 Longueur / Length : 6097 mm

# Contrôle / Control # : 68684-1

# Coulée / Cast # : 66561

Dureté Rockwell E / Min. requis / Max. permis /  
Rockwell E hardness : 89 HRE Min. required : 88 HRE Max. permitted : 100 HRE

Composition chimique typique / Typical chemical composition :

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6063	0.20 - 0.60	0.35 Max	0.10 Max	0.10 Max	0.45 - 0.90	0.10 Max	0.10 Max	0.10 Max
6005	0.60 - 0.90	0.35 Max	0.10 Max	0.10 Max	0.40 - 0.60	0.10 Max	0.10 Max	0.10 Max
6005A	0.66 - 0.74	0.14 - 0.28	0.08 - 0.16	0.16 - 0.24	0.46 - 0.54	0.03 Max	0.05 Max	0.05 Max
6061	0.40 - 0.80	0.70 Max	0.15 - 0.40	0.15 Max	0.80 - 1.20	0.04 - 0.35	0.25 Max	0.15 Max
6351	0.7 - 1.3	0.5 Max	0.10 Max	0.40 - 0.80	0.40 - 0.80	---	0.20 Max	0.20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-14 excepté pour la section 8.2 (nombre de spécimen).

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen).

Sincèrement vôtre, date : 2016-07-15  
Yours truly,



Gilles Pelletier  
Technicien de la qualité  
Quality technician

67619

RAL 112

## Test de dureté Rockwell Rockwell Hardness Test

Client / Customer : LES ACIERS TRANSBEC (1997) LTEE.

Adresse / Address : 4054 BOUL. LE CORBUSIER #201  
LAVAL, QC  
H7L5R2

# commande Sapa / Sapa order # : 6010512

# bon de commande / Purchase order # : OU-45179

# de matrice / Die # : MS 9917

Description : 1.5"DIA. ROD

Alliage & trempage / Alloy & temper : 6061 T6 Longueur / Length : 6097 mm

# Contrôle / Control # : 60688-1

# Coulée / Cast # : 65124

Dureté Rockwell E /  
Rockwell E hardness : 97 HRE

Min. requis /  
Min. required : 88 HRE

Max. permis /  
Max. permitted : 100 HRE

Composition chimique typique / Typical chemical composition :

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6063	0.20 - 0.60	0.35 Max	0.10 Max	0.10 Max	0.45 - 0.90	0.10 Max	0.10 Max	0.10 Max
6005	0.60 - 0.90	0.35 Max	0.10 Max	0.10 Max	0.40 - 0.60	0.10 Max	0.10 Max	0.10 Max
6005A	0.68 - 0.72	0.15 - 0.27	0.08 - 0.12	0.20 - 0.24	0.48 - 0.52	0.03 Max	0.05 Max	0.03 Max
6061	0.40 - 0.80	0.70 Max	0.15 - 0.40	0.15 Max	0.80 - 1.20	0.04 - 0.35	0.25 Max	0.15 Max
6351	0.7 - 1.3	0.5 Max	0.10 Max	0.40 - 0.80	0.40 - 0.80	---	0.20 Max	0.20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-14 excepté pour la section 8.2 (nombre de spécimen).

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen).

Sincèrement vôtre,  
Yours truly,

date : 2016-02-04



Gilles Pelletier  
Technicien de la qualité  
Quality technician

AccelorMittal Dofasco Inc.  
P.O. Box 2460  
Hamilton, Ontario  
L8N 3J5  
Purchase Order/Bon de Commande  
M16272 02 JUL  
Bill of Lading/Connaissance  
575922

TEST REPORT  
RAPPORT D'ESSAI

Attention: (NAME)  
Fax: (FAX)  
Date: 08/04/2015

Page 1 of 1  
Customer/Client Sales Order/Bon de Commande Vendor/Vendeur  
S64600 25 349192002  
Packing Slip/Bordereau de Charge Vehicle or Carrier/Vehicule ou Transporteur

Spec/Norm et Spec.  
ASTM A653/A653M 11 CS TYPE B (11)  
STD ASTM 2/3 FOR HDG GT.015(2MM),NO WELD  
STANDARD UNKNOSED SURFACE  
STANDARD FLATNESS ASTM FULL TOLERANCE  
MATERIAL CERTIFICATION REQUIRED  
CODE Q1026, T4

Material Description/Description du Material  
DOFASCO GALVANNEAL STEEL SHEET  
COMMERCIAL STEEL  
COILS 2775 (A75)  
PASSIVATED - EP  
0700 MIN .0140 X 48 K COIL  
Weight 40960 LBS  
Test Method  
ASTM E1019, E415

HEAT Chemical testing performed by an ISO/IEC 17025 certified laboratory  
COILS C Mn P S Si Cu Ni Cr Sn Mo Aln Ait Ch V Ti Ca N S Q  
166635 .06 .17 .007 .016 .007 .14 .06 .07 .008 .009 .029 .029 .061 .001 .005 .003 .0053 .0020

SERIAL NUMBER LIFT #  
NOMBRE DE SERIE PAKDEAU  
882750/00 6153791

F287050

We Certify That The Material Described Herein Conforms To The Specification Shown In This Document  
AccelorMittal Dofasco Inc. as per Daley Taggart CMTL Supervisor  
The Results Relate Only To The Items Tested  
This Report Shall Not Be Reproduced Except In Full Without The Expressed Written Approval of The CMTL Supervisor.  
This Contract Is Subject To The Terms And Conditions Of Sale Shown On The Order Acknowledgment.  
Ce Contrat est Sujet aux Termes et Conditions de Vente Indiqués Sur l'Accusé de Réception de Commande.

LES ACIERS OUELLETTE INC.  
 REGULE ALUMINIUM 6061-T6  
 10810 Nom X 48.0000" X 144.0000"  
 PART NO.

PO/Ref OU-77984  
 Nous certifie que le document reproduit ici est  
 une copie conforme du rapport fourni par le  
 fournisseur du materiel ou les donnees recueillies

de l'analyse faite par notre laboratoire qualifié.  
 SIGNED BY: LUCY TRUGLIO

Certificate of Mill Test Results  
 BL VM-48258-001  
 450116  
 Pg 1/1

# Henan Xindatong Aluminum Industry Co., Ltd. MILL TEST CERTIFICATE

Name	Lot No.	Size of Goods (inch)	Alloy/Temper	Chemical Composition (%)										Mechanical Properties		Standard	
				Si	Fe	Cu	Mn	Mg	Zn	Ti	Cr	Others		Al	Tensile Strength (MPa)		Elongation (%)
												Karh	Total				
6061 T6 ALUMINUM SHEET ASTM B209, 484S 6027M AND 484S Q3 A-25011	RA27997	0.08"x48"x144"	6061 T6	0.296	0.495	0.267	0.089	0.992	/	0.0283	0.107	0.03	0.13	Remain	295	11.3	GB/T3880-2012
3003 H14 ALUMINUM SHEET ASTM B309	Z-1601N3046	0.032"x48"x96"	3003 H14	0.094	0.572	0.09	1.027	0.004	0.0046	0.031	0.0037	0.03	0.13	Remain	167	18	GB/T3880-2012
		0.032"x48"x120"															
		0.040"x48"x96"															
		0.040"x48"x120"															
3003 H14 ALUMINUM SHEET ASTM B309	Z-1601N3045	0.040"x48"x96"	3003 H14	0.086	0.576	0.088	1.312	0.007	0.0012	0.022	0.009	0.05	0.15	Remain	164	23	GB/T3880-2012
		0.125"x48"x96"															
	Z-1601N3046	0.125"x48"x120"	3003 H14	0.09	0.517	0.081	1.307	0.0036	0.0033	0.017	0.0013	0.05	0.15	Remain	132	25	GB/T3880-2012

L/C REF: IDLC19687  
 Description of Goods and/or Services:  
 COVERING 100 PERCENT OF INVOICE VALUE OF GOODS AND/OR SERVICES DESCRIBED AS:  
 + 5542 METRIC TONS 6061 T6 ALUMINUM SHEET  
 + 1537 METRIC TONS 3003 H14 ALUMINUM SHEET  
 CIF TORONTO PORT

Inspector: Shao Jiguo

Date: Jan. 26, 2016

Henan Xindatong Aluminum Industry Co., Ltd.



PA 6/14/62

# MILL TEST/QUALITY CONTROL CERTIFICATE

ALNAN ALUMINIUM INC.

No.55 TingHong Road Nanning, Guangxi, 530031, China

3

CUSTOMER		ADDRESS		PRODUCT TYPE		DATE: February 20, 2015														
EMPIRE RESOURCES, INC.		2115 LINWOOD AVENUE 2ND FLOOR, FORT LEE, NJ 07024, USA		PRIME ALUMINIUM - COIL																
UNIQUE Lot Number	HEAT Number	Dimension (mm)	Dimension (inch)	Act Thick (mm)	Act Thick (inch)	Weight MT	Alloy	Temper	Al	Cu	Mg	Si	Fe	Mn	Zn	Ti	Cr	Elong (%)	UTS ksi	Yield ksi
Standard	Standard	0.940-1.626	0.037-0.064				6061	T6	remainder	0.15-0.40	0.8-1.2	0.40-0.5	0.7max	0.15max	0.25max	0.15max	0.04-0.35	10min	42.0min	35.0min
Standard	Standard	1.651-3.251	0.065-0.128				6061	T6	remainder	0.15-0.40	0.8-1.2	0.40-0.5	0.7max	0.15max	0.25max	0.15max	0.04-0.35	10min	42.0min	35.0min
Standard	Standard	3.277-6.325	0.129-0.249				6061	T6	remainder	0.15-0.40	0.8-1.2	0.40-0.5	0.7max	0.15max	0.25max	0.15max	0.04-0.35	10min	42.0min	35.0min
201602200119	0150987001	1.600*1719.2	0.063*48	1.535	0.060	4.193	6061	T6	remainder	0.25	0.93	0.60	0.25	0.11	0.37	0.02	0.24	14.0	47.7	41.5
The following blank																				

ORIGIN OF GOODS AS ALNAN ALUMINIUM INC.

ACTUAL MILL CHEMICAL AND MECHANICAL PROPERTY TEST REPORTS IN IMPERIAL NOMENCLATURE REQUIRED PER SKID

MATERIAL CONFORMS FOR ALLOY 6061, T6, AS PER ASTM B209-10, AMS QQA 250/11, AMS 4027 AND ALUMINIUM ASSOCIATION STANDARDS 2005 IN ALL ASPECTS.

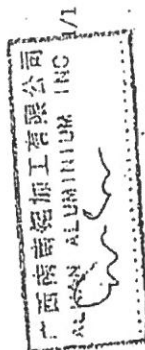
COUNTRY OF MELT AND MANUFACTURE: CHINA

Issued by

QA73

Reviewed by

QA77



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303R0.500  
 DATE: MAY 16 2017

PO / BATCH NO.: P036208/M137513

MATERIAL CERT REQ'D: YES  
 QUANTITY RECEIVED: 24'  
 QUANTITY INSPECTED: 24'  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .500  
 THICKNESS RECEIVED: .497  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORROSION	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT THICKNESS	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
PHOTO REQUIRED	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	ASTM A582
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	HT # 428258
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

*testers located in the Quality Office*

**QC 18 INSPECTION**

**ENGINEERING SIGNOFF (if required)**

INSPECTED BY: CB

SIGNED OFF BY: \_\_\_\_\_

DATE: MAY 16 2017

DATE: \_\_\_\_\_

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in:

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303 Ro. 750  
DATE: MAY 16 2017

PO / BATCH NO.: PO 36208/M137513

MATERIAL CERT REC'D: yes  
QUANTITY RECEIVED: 12'  
QUANTITY INSPECTED: 12'  
QUANTITY REJECTED: 0

THICKNESS ORDERED: .750  
THICKNESS RECEIVED: .750  
SHEET SIZE ORDERED: N/A  
SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORROSION	Y <input type="radio"/> N <input checked="" type="radio"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input type="radio"/> N	
PHOTO REQUIRED	Y <input type="radio"/> N <input checked="" type="radio"/>	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	ASTM A 582
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	HT # W4B3
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="radio"/> N <input checked="" type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="radio"/> N <input checked="" type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

*testers located in the Quality Office*

<b>QC 18 INSPECTION</b>	<b>ENGINEERING SIGNOFF (if required)</b>
INSPECTED BY: <u>OB</u>	SIGNED OFF BY: _____
DATE: <u>MAY 16 2017</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in.

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304520GA  
 DATE: MAY 15 2017

PO / BATCH NO.: PO36208/M137513

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 6459ft  
 QUANTITY INSPECTED: 6459ft  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .040  
 THICKNESS RECEIVED: .038  
 SHEET SIZE ORDERED: 4x8  
 SHEET SIZE RECEIVED: 4x8

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	ASTM A240
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	H# 222X
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

*testers located in the Quality Office*

<b>QC 18 INSPECTION</b>	<b>ENGINEERING SIGNOFF (if required)</b>
INSPECTED BY: <u>MAY 15 2017</u> <u>EB</u>	SIGNED OFF BY: _____
DATE: _____	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6B0.750X1.500  
 DATE: MAY 16 2017

PO / BATCH NO.: P03608/M137513

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 20'  
 QUANTITY INSPECTED: 20'  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .750  
 THICKNESS RECEIVED: .750  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
CORROSION	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
PHOTO REQUIRED	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	ASTM B221 HT # 64538
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

*testers located in the Quality Office*

<b>QC 18 INSPECTION</b>	<b>ENGINEERING SIGNOFF (if required)</b>
INSPECTED BY: <u>CB</u>	SIGNED OFF BY: _____
DATE: <u>MAY 16 2017</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in:

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6 B1.500 X 2.500

PO / BATCH NO.: P036208/M137513

DATE: MAY 16 2017

MATERIAL CERT REC'D: YES

THICKNESS ORDERED: 1.500

QUANTITY RECEIVED: 12

THICKNESS RECEIVED: 1.500

QUANTITY INSPECTED: 12

SHEET SIZE ORDERED: N/A

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT THICKNESS	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	ASTM B221
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	HT # 201620153
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

*testers located in the Quality Office*

<b>QC 18 INSPECTION</b>	<b>ENGINEERING SIGNOFF (if required)</b>
INSPECTED BY: <u>CB</u>	SIGNED OFF BY: _____
DATE: <u>MAY 16 2017</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in.

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061+6R0.750  
 DATE: MAY 16 2017

PO / BATCH NO.: PO36208/M137513

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 20'  
 QUANTITY INSPECTED: 20'  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .750  
 THICKNESS RECEIVED: .750  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT THICKNESS	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	<u>ASTM B221</u>
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	<u>HT # 66561</u>
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>CB</u>	SIGNED OFF BY: _____
DATE: <u>MAY 16 2017</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in:

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6R1.500  
 DATE: MAY 16 2017

PO / BATCH NO.: P036208/M137513

MATERIAL CERT REC'D: YES  
 QUANTITY RECEIVED: 20'  
 QUANTITY INSPECTED: 20'  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.500  
 THICKNESS RECEIVED: 1.500  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/>	
CORRECT THICKNESS	Y <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/>	Astm B221
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/>	41 # 65774
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

*testers located in the Quality Office*

## QC 18 INSPECTION

## ENGINEERING SIGNOFF (if required)

INSPECTED BY: CB  
 DATE: MAY 16 2017

SIGNED OFF BY: \_\_\_\_\_  
 DATE: \_\_\_\_\_

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in:

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MG061465.080  
 DATE: MAY 15 2017

PO / BATCH NO: P036208/MB7513

MATERIAL CERT REC'D: YES  
 QUANTITY RECEIVED: 19259ft  
 QUANTITY INSPECTED: 19259ft  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .080  
 THICKNESS RECEIVED: .079  
 SHEET SIZE ORDERED: 4x12  
 SHEET SIZE RECEIVED: 4x12

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

*AMS QQ A 250  
H+ # RA 27997*

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

*testers located in the Quality Office*

<b>QC 18 INSPECTION</b>	<b>ENGINEERING SIGNOFF (if required)</b>
INSPECTED BY: <u>CB</u>	SIGNED OFF BY: _____
DATE: <u>MAY 15 2017</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in:

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061+65-063  
 DATE: MAY 16 2017

PO / BATCH NO.: PO36208/M137513

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 160 SFT  
 QUANTITY INSPECTED: 160 SFT  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .063  
 THICKNESS RECEIVED: .063  
 SHEET SIZE ORDERED: 4x8  
 SHEET SIZE RECEIVED: 4x8

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
CORROSION	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	ASTM B209
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	4x8
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

*testers located in the Quality Office*

<b>QC 18 INSPECTION</b>	<b>ENGINEERING SIGNOFF (if required)</b>
INSPECTED BY: <u>CB</u>	SIGNED OFF BY: _____
DATE: <u>MAY 16 2017</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO36208**

Purchase Order Date 5/5/2017

PO Print Date 5/5/2017

Page Number 1 of 6

**Order From :**

VC-CAM002

ACIER OUELLETTE INC.  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

E-MAILED  
MAY 05 2017

**Contact Name**

**Vendor Phone** 800 667 4248

**Ship To Contact**

**Ship To Phone**

**Ship Via:** Yours ppd

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #** 10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M303R0.500 ✓	303 Round Bar 0.500" ✓	5/10/2017 Yes 5/10/2017		36.00 ✓ f	\$2.57	\$92.67
MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582							
NOTE: AISI 304/316 NOT ACCEPTABLE							
Line Total:							\$92.67
2	M303R0.750 ✓	303 Round Bar 0.750 ✓	5/10/2017 Yes 5/10/2017		24.00 ✓ f	\$5.27	\$126.51
MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582							
NOTE: AISI 304/316 NOT ACCEPTABLE							
Line Total:							\$126.51

**PO Instructions:** quotation: SOU0031157,SOU0031393

**Note:**

5/5/2017



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO36208**

Purchase Order Date 5/5/2017

PO Print Date 5/5/2017

Page Number 2 of 6

**Order From :**

VC-CAM002

**Ship To :** DART AEROSPACE LTD

ACIER OUELLETTE INC.  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone**

800 667 4248

**Ship To Contact**

**Ship To Phone**

**Ship Via:**

Yours ppd

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA – (Free Carrier)

3	M304B0.500X012.000	304 BAR .500 X 12.00	5/10/2017	12.00	\$68.67	\$824.00
			Yes	f		
			5/10/2017			

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS  
AS PER ASTM A276 OR ASTM A240

NOTE: AISI 303 NOT ACCEPTABLE

**Line Total: \$824.00**

4	M304B0.500X2.500	304 BAR .500 x 2.50	5/10/2017	12.00	\$34.66	\$415.95
			Yes	f		
			5/10/2017			

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS  
AS PER ASTM A276 OR ASTM A240

NOTE: AISI 303 NOT ACCEPTABLE

**Line Total: \$415.95**

**PO Instructions:** quotation: SOU0031157,SOU0031393

**Note:**

5/5/2017





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO36208

Purchase Order Date 5/5/2017

PO Print Date 5/5/2017

Page Number 3 of 6

**Order From :**

VC-CAM002

**Ship To :** DART AEROSPACE LTD

ACIER OUELLETTE INC.  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 800 667 4248

**Ship To Contact**

**Ship To Phone**

**Ship Via:** Yours ppd

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #** 10127-2607

**Terms** Net 30

**Currency** CAD

**FOB** FCA - (Free Carrier)

5	M304S20GA	304/316 .040 Sheet	5/10/2017	64.00	\$3.91	\$250.15
			Yes	sf		
			5/10/2017			

PURCHASE MATERIAL: AISI 304/316 SS SHEET  
ANNEALED  
SPECIFICATION: MIL-S-5059  
OR AMS 5513 (304)  
OR AMS 5524 (316)  
ORASTMA240  
OR ASME SA240

OB

2x

6	M6061T6B0.750X01.500	6061-T6 Bar .750 X 1.50	5/10/2017	20.00	\$3.46	\$69.11
			Yes	f		
			5/10/2017			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

ix.

**Line Total:** \$250.15

**Line Total:** \$69.11

8017-5-15

**PO Instructions:** quotation: SOU0031157,SOU0031393

**Note:**

5/5/2017



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO36208

Purchase Order Date 5/5/2017

PO Print Date 5/5/2017

Page Number 4 of 6

**Order From :**

ACIER OUELLETTE INC.  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

VC-CAM002

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 800 667 4248

**Ship To Contact**

**Ship To Phone**

**Ship Via:** Yours ppd

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

7	M6061T6B1.500X02.500	6061-T6 Bar 1.50 x 2.50	5/10/2017	12.00	\$13.22	\$158.59
			Yes	f		
			5/10/2017			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**Line Total:** \$158.59

8	M6061T6R0.750	6061-T6 Round Bar .750"	5/10/2017	20.00	\$1.52	\$30.33
			Yes	f		
			5/10/2017			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**Line Total:** \$30.33

9	M6061T6R1.500	6061-T6 Round Bar 1.50	5/10/2017	20.00	\$5.23	\$104.61
			Yes	f		
			5/10/2017			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**PO Instructions:** quotation: SOU0031157,SOU0031393

**Note:**

5/5/2017

2017-5-15



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO36208

Purchase Order Date 5/5/2017

PO Print Date 5/5/2017

Page Number 5 of 6

Order From :  
ACIER OUELLETTE INC.  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

VC-CAM002

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 800 667 4248  
  
Ship To Contact  
Ship To Phone  
Ship Via: Yours ppd  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

					Line Total:	\$104.61
10	M6061T6S.063 658	6061-T6 .063 Sheet	5/10/2017 Yes 5/10/2017	160.00 sf	\$3.12	\$498.72
MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209						
					Line Total:	\$498.72
11	M6061T6S.080	6061-T6 .080 Sheet	5/10/2017 Yes 5/10/2017	192.00 sf	\$5.15	\$987.91
MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209						
					Line Total:	\$987.91
12	71550-15	ALUM PLATE 1/2" 6061-T651	5/10/2017 Yes 5/10/2017	2.00 Each	\$737.66	\$1,475.32
NEW JIGS FOR LARGE FAB 1 X 28" WIDE X 100" LONG X 1/2" THICK 1 X 26" WIDE X 100" LONG X 1/2" THICK						

PO Instructions: quotation: SOU0031157,SOU0031393

Note:

5/5/2017



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO36208**

Purchase Order Date 5/5/2017

PO Print Date 5/5/2017

Page Number 6 of 6

**Order From :**

ACIER OUELLETTE INC.  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

VC-CAM002

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 800 667 4248

**Ship To Contact**

**Ship To Phone**

**Ship Via:** Yours ppd

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #** 10127-2607

**Terms** Net 30

**Currency** CAD

**FOB** FCA – (Free Carrier)

**Line Total:** \$1,475.32

**Deliver To:** DAVID.D

13 71401-45

PROCUREMENT  
QUALITY CLAUSES

5/10/2017

1.00

\$0.00

\$0.00

**Procurement Quality Clauses**

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

No

5/10/2017

**Line Total:** \$0.00

**PO Total:** \$5,033.87

**PO Instructions:** quotation: SOU0031157,SOU0031393

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

**Change Nbr:** 1

**Change Date:** 5/5/2017